



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	841	2349	CYLINDER BLOCK ASSEMBLY	1,1,1		
2	19	35308	PLUG, EXPANSION-CYLINDER	2,2,2		
3	22	36382	PLUG,WATER DRAIN-CYLINDER	2,2,2		
4	19	34270	PLUG,EXPANSION -CYLINDER	8,8,8		
5	23	34984A 1	BEARING SET, CAMSHAFT	1,1,1		
6	19	34488	PLUG,EXPANSION - CAMSHAFT	1,1,1		
7	17	35312	PIN,DOWEL-REAR CRANSHAFT	1,1,1		
8	26	35313	OIL SEAL, REAR CRTANSHAFT	1,1,1		
9	23	35412A 1	BEARING SET (5 PAIR). CRANS	1,1,1		
9	23	35413A 1	BEARING SET (5 PAIR), CRANK	AR,AR,		
9	23	35415A 1	BEARING SET (5 PAIR), CRANK	AR,AR,		
9	23	35416A 1	BEARING SET (5PAIR),CRANSH	AR,AR,		
10		35311	CAP RAER-CRANMKSHAFT BE	1,1,1		
11		35310	CAP, INTERMEDAITE AND FRO	4,4,4		
11	15	34533	SHIM UNIT,BEARING CAP-FROI	AR,AR,		
11	15	35314	SHIM UNIT,BEARING CAP-REAR	AR,AR,		
12	10	35309	BOLT, CRANKSHAFT BEARING	10,10,1		
13	733	2278	PISTON ANBD PISTON PIN ASSE	8,8,8		
13	736	2343	PISTON AND PISTON PIN ASSE	AR,AR,	USE STANDARD PISTON RING	
13	733	2231	PISTON AND PISTON PIN ASSE	AR,AR,	USE STANDARD PISTON RING	
13	733	2274	PISTON AND PISTON PIN (.020	AR,AR,		
14	39	34479	RING, PRISTON - 4 SETS (STAR	8,8,8	ORDER 2 SETS FOR 8 CYLINDE	
14	39	34556	RING, PISTON - 4 SETS (.020 O	AR,AR,		
15	17	35465	PIN, DOWEL - CYLINDER BLOC	4,4,4		
--	17	35312	PIN,DOWEL -CRANKCASE FRO	2,2,2		
16	23	34454	BEARING SET (4 PAIR), CONNEC	2,2,2	SEE NOTE	
16	23	34475	BAERING UNIT (PAIR) CONNECTI	AR,AR,		
16	23	34476	BEARING UNIT (PAIR), CONNECT	AR,AR,		
16	23	34477	BEARING UNIT (PAIR), CONNECT	AR,AR,		
16	23	34478	BEARING UNIT (PAIR),CONNECT	AR,AR,		
17	614	2341	CONNECTINR ROD ASSEMBLY	8,8,8		
18	10	34473	BOLT,CONNECTING ROD CAP	16,16,1		
19	11	34474	NUT,CONNECTING ROD CAP B	16,16,1		
20	431	2340	CAMSHAFT	1,1,1		
21		35378	CHAIN,CAMSHAFT TIMING	1,1,1		
22	43	35338	SPROCKET, CAMSHAFT TIMING	1,1,1		
23	10	35339	BOLT,CAMSHAFT TIMING SPROC	3,3,3		
24	17	35312	PIN,DOWEL CAMSGAFT TIMING	1,1,1		
25	43	35337	SPROCKET, CRANKSHAFT TIMIN	1,1,1		
26	428	2347	CRANKSHAFT	1,1,1		
27	28	26224	KEY,CRANKSHAFT PULLEY AND	1,1,1		